



# Nymax™ GF 600 A 33 HS Black 13 Polyamide 6

## Key Characteristics

Product Description			
The Nymax® GF 600 Series of glass fiber-reinforced nylon 6 compounds have been specifically engineered for applications requiring high stiffness, tensile strength, and toughness, while providing enhanced surface appearance versus nylon 6/6 compounds. These materials are available in a broad range of reinforcement levels depending upon stiffness characteristics desired and have been formulated to offer ease of processing in most standard thermoplastic processing equipment.			
General			
Material Status	• Commercial: Active		
Regional Availability	• North America	• South America	
Filler / Reinforcement	• Glass Fiber Reinforcement	• Unspecified Filler\Reinfor., 33% Filler by Weight	
Additive	• Heat Stabilizer		
Features	• General Purpose	• Heat Stabilized	
Uses	• Automotive Applications • Construction Applications	• Consumer Applications • General Purpose	• Industrial Applications
Appearance	• Natural Color		
Forms	• Pellets		
Processing Method	• Injection Molding		

## Technical Properties <sup>1</sup>

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.36	1.36	ASTM D792
Molding Shrinkage - Flow	0.0030 in/in	0.30 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength <sup>2</sup> (Yield)	24000 psi	165 MPa	ASTM D638
Tensile Elongation <sup>2</sup> (Yield)	3.0 %	3.0 %	ASTM D638
Flexural Modulus	1.20E+6 psi	8270 MPa	ASTM D790
Flexural Strength	32000 psi	221 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.125 in (3.18 mm), Injection Molded	2.10 ft-lb/in	112 J/m	ASTM D256A
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load 66 psi (0.45 MPa), Annealed, 0.125 in (3.18 mm)	428 °F	220 °C	ASTM D648
Deflection Temperature Under Load 264 psi (1.8 MPa), Annealed, 0.125 in (3.18 mm)	392 °F	200 °C	ASTM D648
Melting Temperature	428 °F	220 °C	ASTM D789

Additional Properties	
Molded Test Bars: Dry as Molded	

### Notes

<sup>1</sup> Typical values are not to be construed as specifications.

<sup>2</sup> Type I, 0.20 in/min (5.1 mm/min)

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